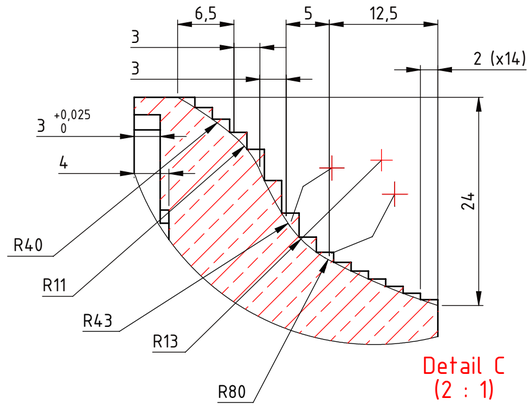
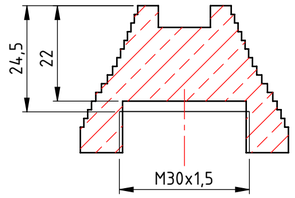
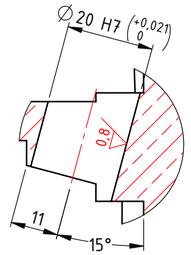


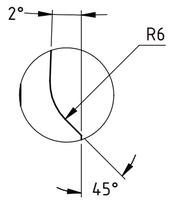
Detail C
(2 : 1)



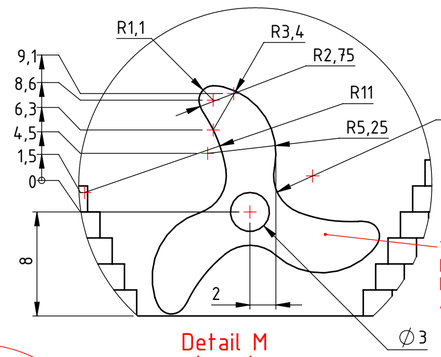
SEÇÃO G-G



Detail S
(1 : 1)

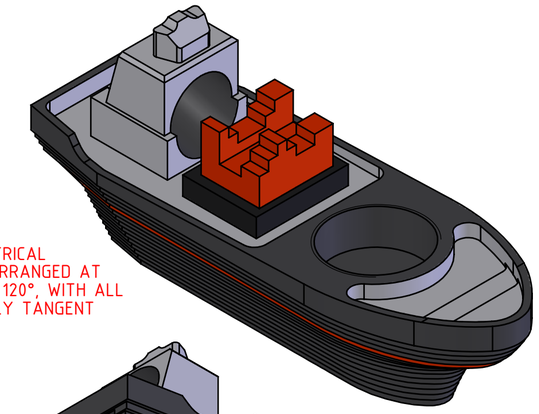


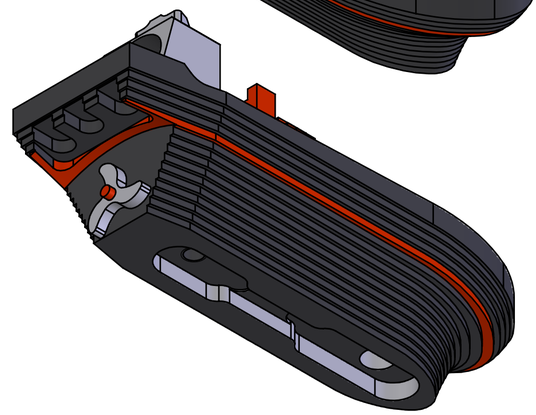
Detail L
(2 : 1)

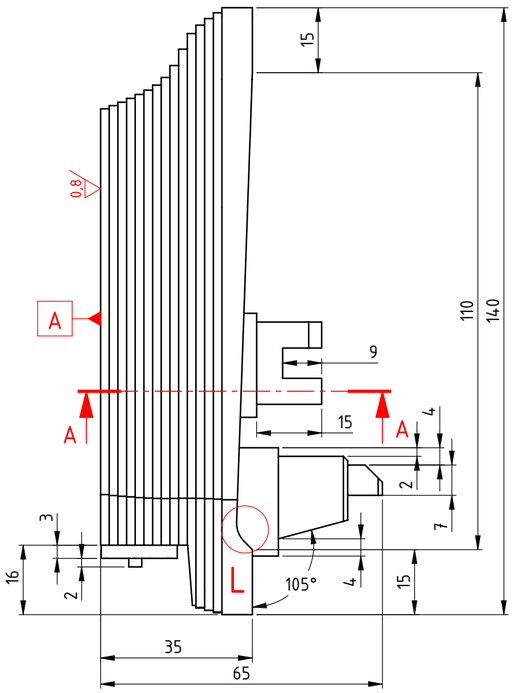


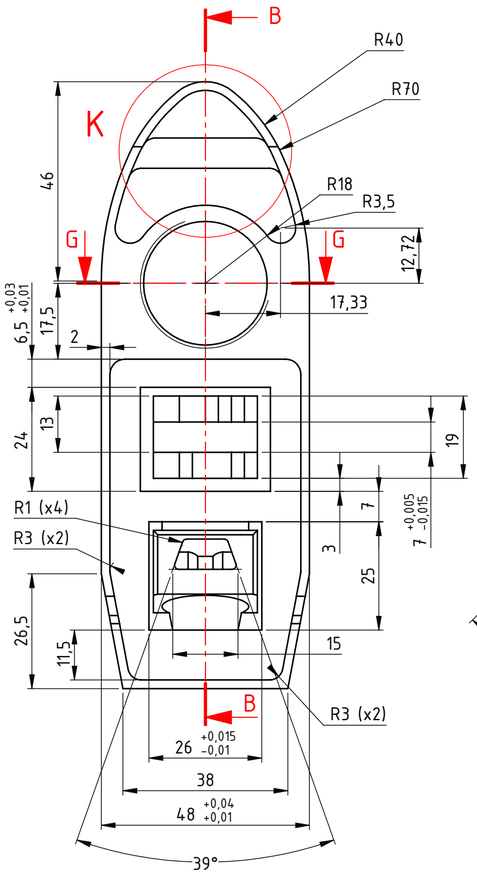
THREE SYMMETRICAL PROPELLERS ARRANGED AT INTERVALS OF 120°, WITH ALL ARCS MUTUALLY TANGENT

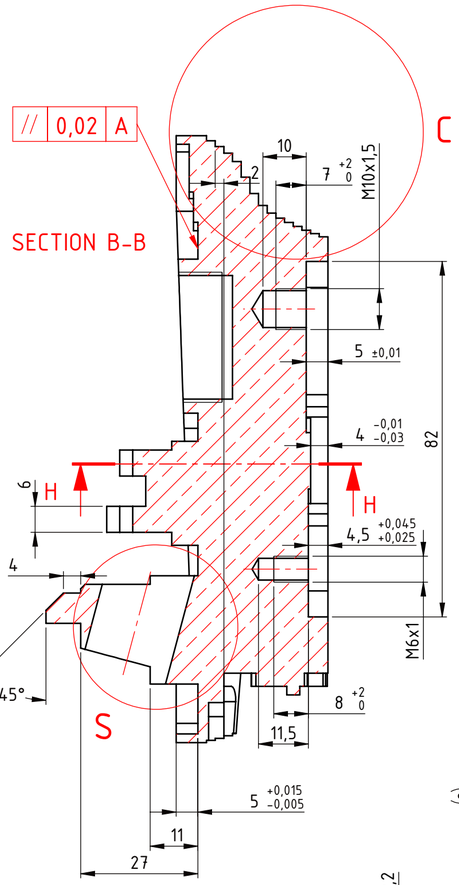
Detail M
(3 : 1)



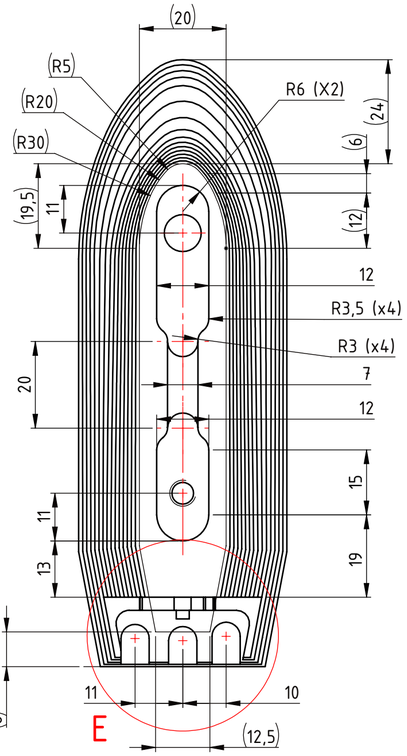




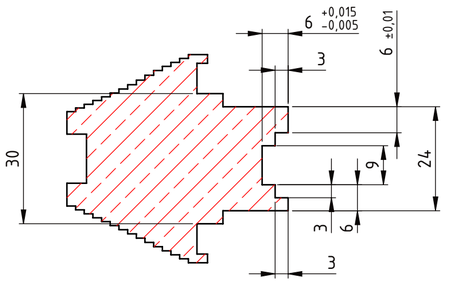




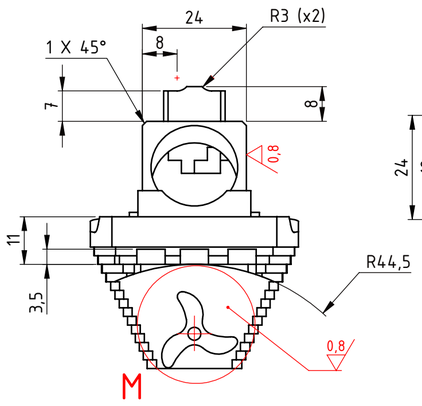
SECTION B-B

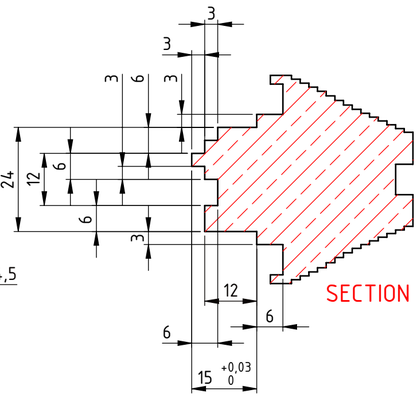


Detail E
(2 : 1)

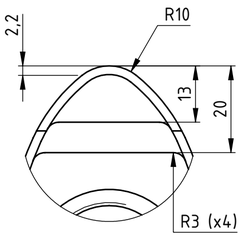


SECTION A-A





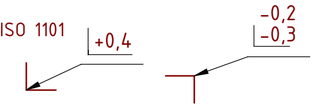
SECTION H-H



DETAIL K

ISO A

Note:
General Tolerance +/-0.04
Form and Positional Tolerances acc to DIN ISO 1101
Depth of hole and thread: 0/+2mm
Depth of bore: 0/+0.5mm
Radius: +/-0.2mm
Angle: +/0.5°
Unspicified Chamfer 0.3x45°



According to the standard DIN ISO 13715

worldskills Shangai2026

Test Project for the 48th WorldSkills Competition in Shangai, China 2026

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Skill: CNC MILLING 07				
Design by: FABIO SILVEIRA				
Last Update: 14/08/2026	Scale: 1 : 1	Paper: A2	Page: 1/1	
Drawing Number: WSC2026_TP07_M1_EN				Rev: v1
Description: MODULE 1 BRASS (SIZE 150X100X50 QTY 1)				Projection:
CARGO SHIP				